2020 All Models – Tail Lamp Lenses

We are seeing an increasing number of tail lamp lenses returned with Micro cracks from badge removal. Acrylic Tail Lamp lenses can be easily damaged by harsh, undiluted cleaners containing the following solvents to list a few:

- Acetic Acid
- Acetone
- Aromatic Solvents
- Benzene
- Butyl Alcohol
- Ethyl Alcohol
- Isopropyl Alcohol
- Chlorinated Solvents
- Lacquer Thinner
- Sulfuric Acid
- Toluene
- Turpentine
- Xylene
- Isopropyl Alcohol
- Naphtha
- Gasoline

Ensure all cleaners used, including commercially available soaps, are well diluted and applied using a non-abrasive lint free microfiber cloth, being careful to gently clean to avoid any resulting scratches.

After cleaning, all residual solvents need to be thoroughly rinsed off the lens and blotted dry to reduce and prevent water spotting.

Failure to ensure the above instructions are followed, the acrylic lenses will gradually break down, resulting in micro cracks forming within minutes to days. Over time these micro cracks will deepen and elongate, resulting in the lens looking "frosted", or the cracks will form the appearance of pits and multiple thin spider webs.

Damage of this kind cannot be claimed as a warranty issue and is a customer's responsibility. Lenses returned for this issue will result in a charge back of the complete repair.